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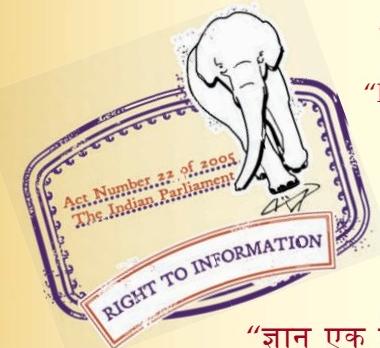
“Step Out From the Old to the New”

IS 3288-4 (1986): Glossary of Terms Relating to Copper and Copper Alloys, Part 4: Processing [MTD 8: Copper and Copper Alloys]

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Bhartṛhari—Nītiśatakam

“Knowledge is such a treasure which cannot be stolen”



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Indian Standard

GLOSSARY OF TERMS
RELATING TO COPPER AND COPPER ALLOYS

PART 4 PROCESSING

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Indian Standard

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RELATING TO COPPER AND COPPER ALLOYS
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GLOSSARY OF TERMS
RELATING TO COPPER AND COPPER ALLOYS

PART 4 PROCESSING

0. FOREWORD

0.1 This Indian Standard (Part 4) was adopted by the Indian Standards Institution on 25 November 1986, after the draft finalized by the Copper and Copper Alloys Sectional Committee had been approved by the Structural and Metals Division Council.

0.2 IS : 3288 (Part 1) covering terms for cast form and wrought form (main) was first published in 1965 and subsequently revised in 1973 and 1981. While reviewing the standard, the Sectional Committee decided to revise Part 1 and issue 7 more parts for making glossary more comprehensive by modifying the definition of several terms and by including many more terms commonly used in copper industry. The parts are:

- Part 1 Material (*third revision*)
- Part 2 Unwrought and cast form
- Part 3 Wrought form
- Part 4 Processing
- Part 5 Heat treatment
- Part 6 Finishes
- Part 7 Dimensional surfaces and structural characteristics
- Part 8 Packing

0.3 This standard is intended mainly to cover technical definition of terms relating to copper and copper alloys, and it does not necessarily include all the legal meanings of the terms. It is hoped that this standard will help in establishing a generally recognized usage for various terms encountered in the copper industry and eliminate any confusion which may sometimes arise due to individual interpretation of terms used in industry.

0.4 In the preparation of this standard, assistance has been derived from the following:

- 1) ISO 197 Copper and copper alloys — Terms and definitions
ISO 197/1-1983 Part 1 Materials
ISO 197/2-1983 Part 2 Unwrought products (Refinery shapes)
ISO 197/3-1983 Part 3 Wrought products
ISO 197/4-1983 Part 4 Castings
ISO 197/5-1980 Part 5 Method of processing and treatment

issued by the International Organization for Standardization (ISO).

- 2) BS 1420 : 1965 Glossary of terms applicable to wrought products in copper, zinc and their alloys, issued by the British Standards Institution.
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1. SCOPE

1.1 This standard (Part 4) defines commonly used terms on processing in the field of copper and copper alloys.

2. PROCESSING TERMS AND DEFINITIONS

2.1 Welded Joint — A joint between pieces of metal at faces rendered plastic or liquid by heat or pressure or both. A filler metal, whose melting temperature is of the same order as that of the parent material, may or may not be used.

2.2 Brazed Joint — A joint in which molten filler metal is drawn by capillary attraction into the space between closely adjacent surfaces of the metals to be joined. In general, the melting point of the filler metal is above 500°C, but always below the melting temperature of the parent metal.

2.3 Drawn Edges — Edges finished by drawing through a die.

2.4 Hand Straightened — The condition resulting from the straightening of rod, section or tube using hand operated tools.

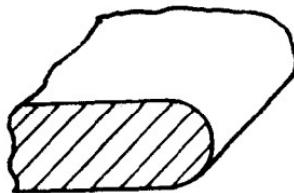
2.5 Machined Edges — Edges finished by planing, milling or shaping.

2.6 Reeled — The condition resulting from the straightening of round rod or tube by passing the product through a machine with rolls having special contours.

2.7 Rolled Flattened/Rolled Levelled — The condition resulting from flattening by passing plate, sheet or strip between a series of staggered rolls.

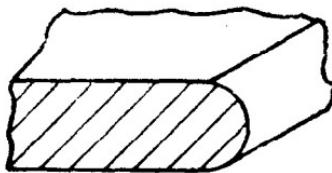
2.8 Rolled Edges — Edges finished by edge (side) rolling.

2.9 Rounded Corner (Radiused Corner) — A flat product with corner rounded.



2.10 Roller Straightened — The condition resulting from passing rod or tube between a series of staggered rolls.

2.11 Rounded Edge (Radiused Edge)



2.12 Stretch Straightened — The condition resulting from the flattening or straightening of rolled, extruded or drawn products by imparting the minimum permanent extension required to remove distortion.

2.13 Sawn Edges — Edges finished by sawing.

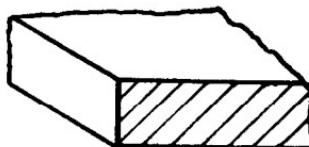
2.14 Sheared Edges — Edges finished by rotary shearing or guillotining.

2.15 Slit Edges — Edges finished by slitting process.

2.16 Semicircular Edge



2.17 Square Edge



2.18 Scalped Stock (for Other than Tube) — Stock intended for further fabrication from which the surface has been removed by machining to improve the quality of the final product.

2.19 Scalped Stock (for Tube) — Stock intended for further fabrication from which the surface has been removed by drawing through a die provided with a cutting edge.

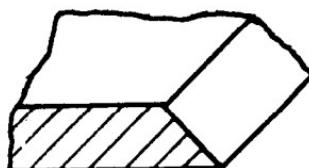
2.20 Shaved Rod — Wire rod from which the surface has been removed by drawing through a die provided with a cutting edge.

2.21 Temper — The condition produced in a product by mechanical and/or thermal treatment and defined by specific mechanical properties.

2.22 Tempered Rolled — The condition resulting from rolling annealed sheet or strip the minimum amount to impart some stiffness.

2.23 Unsheared Edges — Edges resulting from rolling to final thickness.

2.24 Bevelled Edge



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